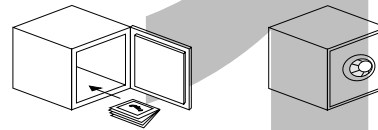


Important: Retain these instructions

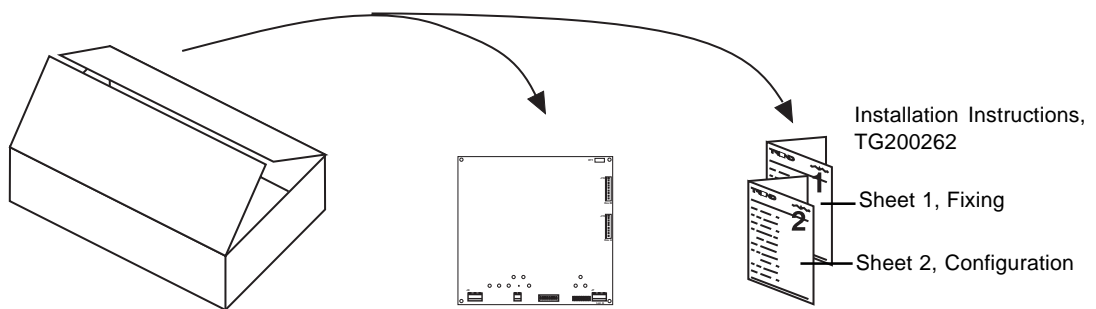


CONTENTS

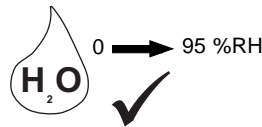
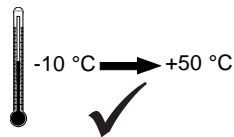
1.1 Unpacking	1 - 1	1.2 Storage	1 - 1
		1.3 Installation Instructions - Fixing	1 - 1
		2. Installation Instructions - Configuration	2 - 1

SHEET 1: Installation Instructions - Fixing

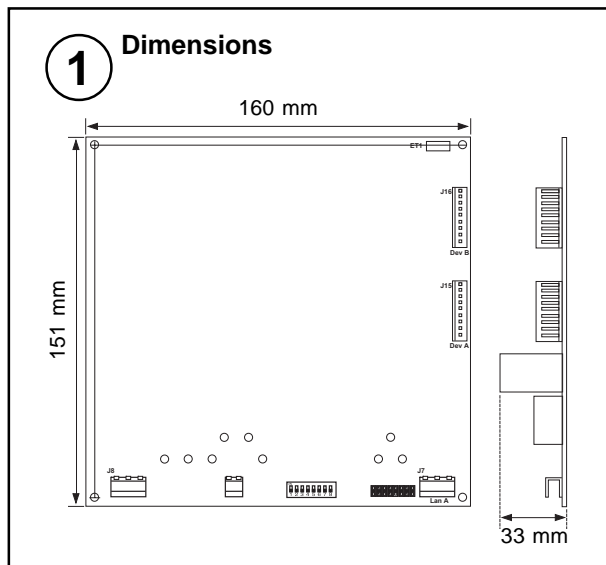
1.1 Unpacking



1.2 Storing



1.3 Installation - Fixing



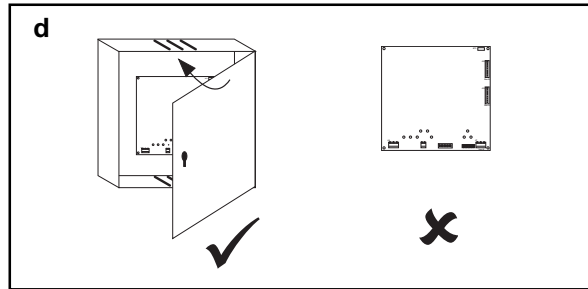
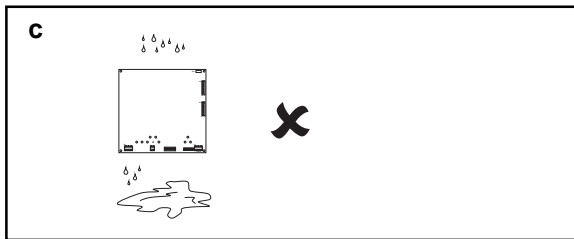
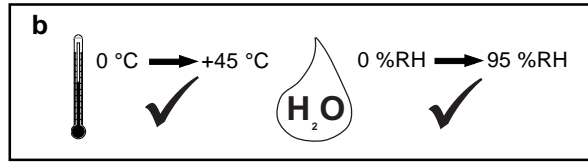
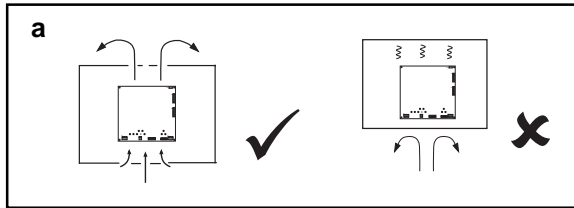
It is recommended that the installation should comply with the HSE Memorandum of Guidance on Electricity at Work Regulations 1989.

WARNING: Opening the panel may expose dangerous voltages.
417-IEC-5036

Caution: The CNC2 contains static sensitive devices. Suitable anti-static precautions should be taken throughout this operation to prevent damage to the unit.
BS EN100015/1 Basic Specification: protection of electrostatic sensitive devices.

1.3 Installation - Fixing (continued)

2 Requirements



3 Mount the Node

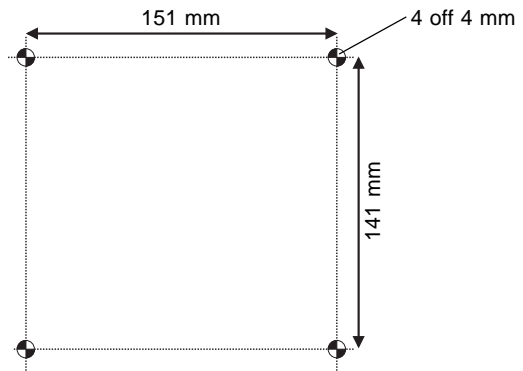
The CNC2 can be fitted into enclosures and controllers as shown in the table below:

NETB/NETBB	✓
IQ101+/102+	✓
IQ111+	✓
IQ131+	✓
IQ251	✓*
IQ250	✓*
IQ241/242	✓
IQ231/233	✓

* CNC2 board fits with 3 screws in normal node position or fits in NDP position (if no NDP). Must use NDP position if RDS fitted.

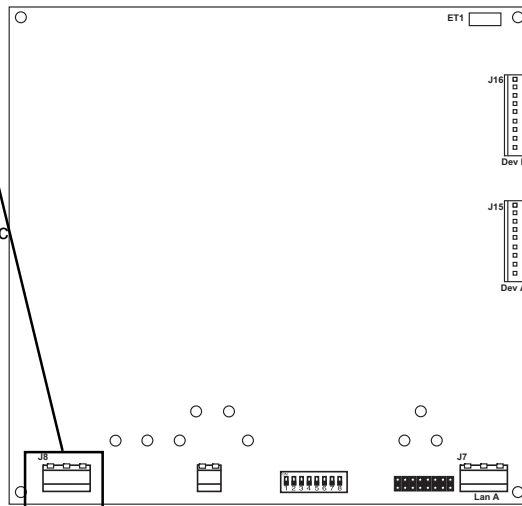
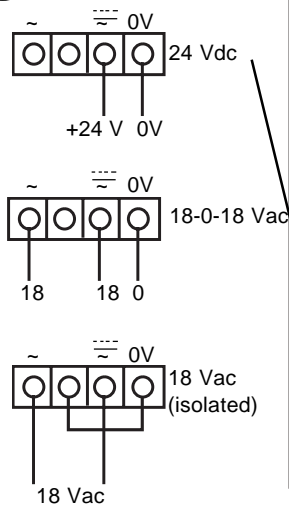


See appropriate enclosure/controller installation instructions for more details about node installation.

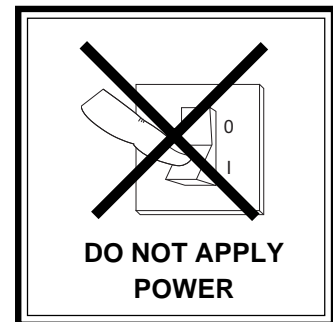


4 Connecting Power

CNC2 consumption <=5 VA



terminal size 0.5 to 2.5 mm²



1.3 Installation - Fixing (continued)

5 Connecting Earth

WARNING: This apparatus must be earthed

6 Connect Network (Lan A)

Network Engineering Manual, 92-1735.

Cable	1k2 baud	4k8 baud	9k6 baud	19k2 baud	No. of Wires
Belden 9182	1000 m	1000 m	1000 m	700 m	2
Belden 9207	1000 m	1000 m	1000 m	500 m	2
IQ system TP/1/1/22/HF/200 (Belden 8761)	1000 m	1000 m	700 m	350 m	2
IQ system TP/2/2/22/HF/200 (Belden 8723)	1000 m	1000 m	500 m	250 m	4

terminal size 0.5 to 2.5 mm²
Polarity independent

2 wire

4 wire

LAN A

LAN A

additional terminals

additional terminals

7 Connect to Local Device
(Device B - RS232)

cables not supplied with unit

J16 Dev B

10 Way, Molex, Female links between pins 2-4, 3-5

25 Way, D type, Male

CABLE/58-0750

25 Way, D type, Female

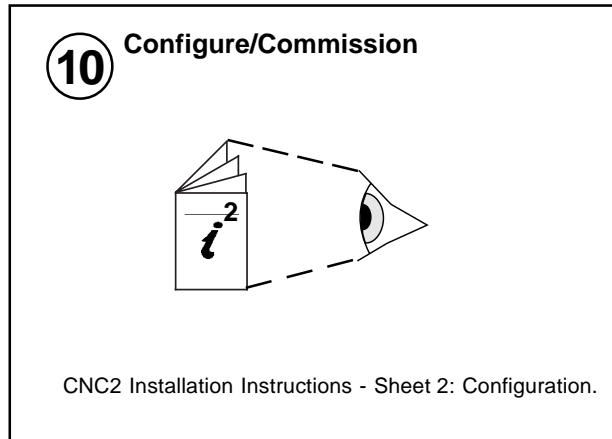
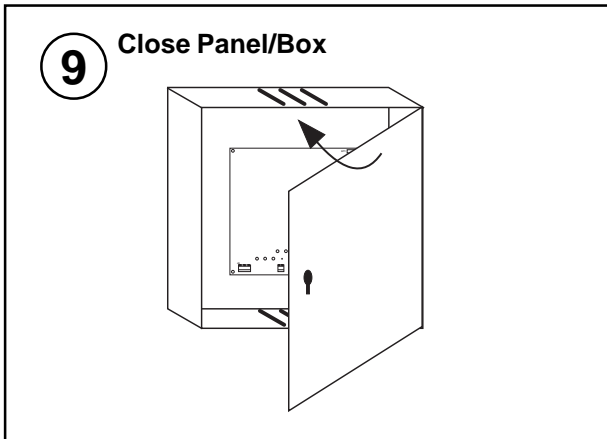
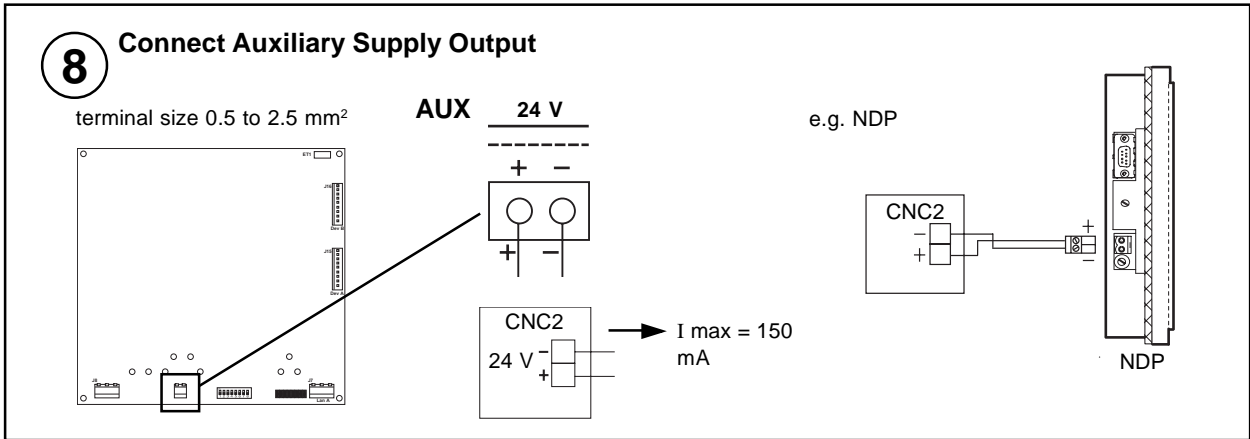
CABLE/EJ100179A001

9 Way, D type, Female

PC's COM pbrt

Device B local device (PC or NDP)

1.3 Installation - Fixing (continued)



SHEET 2: Installation Instructions - Configuration

1 Fix Unit
CNC2 Installation Instructions - Sheet 1: Fixing

2 Switch off and open panel/ covers

WARNING: Opening the panel may expose dangerous voltages. 417-IEC-5036

Caution: The CNC2 contains static sensitive devices. Suitable anti-static precautions should be taken throughout this operation to prevent damage to the unit.
BS EN100015/1 Basic Specification: protection of electrostatic sensitive devices.

3 Set the Network Address (Lan A)

e.g. ADDRESS: 1, 2, 4, 8, 16, 32, 64, NORM, DUMB

Address = $2 + 16 + 64 = 82$

Address = D

SET (down arrow) / NOT SET (up arrow)

address ✓ 1, 4 to 9, 11 to 114
✗ 0, 2, 3, 10 or >119

4 Set Network Baud Rate (Baud A)

move link to set baud rate

Network Baud Rate = R1

e.g. 9k6

5 Set Device B connector (RS232) to Local Device Baud Rate (Baud B)

move link to set baud rate

Device B (J16) to local device Baud Rate = R2

Installation - Configuration (continued)

6 Switch On

7 Check Node Controller

(a) ⚡ PWR ON (green) Check supply

(b) ! W/DOG (red) CNC2 Faulty

8 Check Network

(a) RXA (yellow) ?

(b) TXA (yellow) ?

(c) OKA (green) Network Address Invalid 0, 2, 3 or >119

LAN A CNC2 Faulty

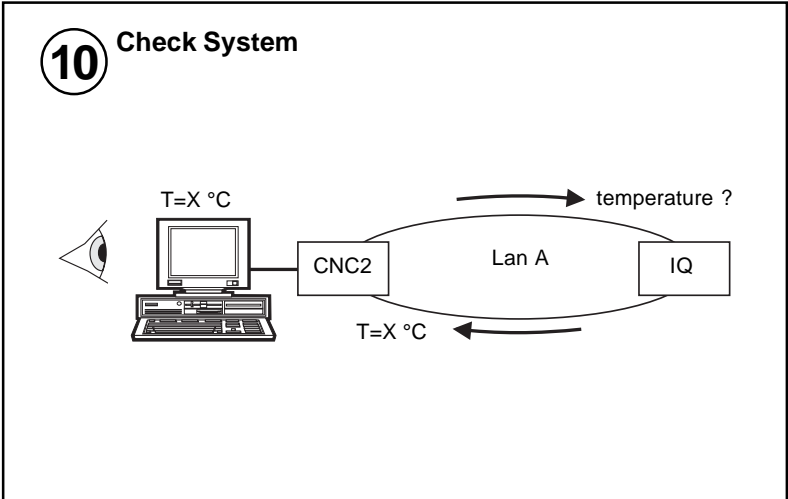
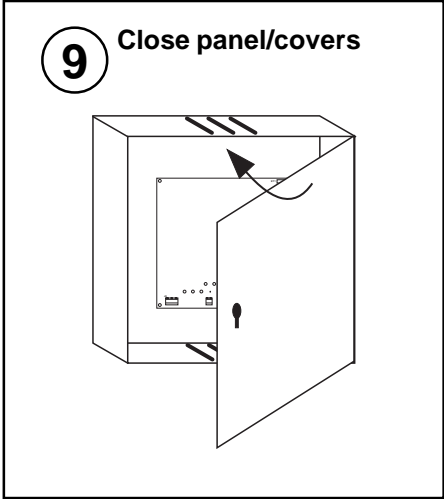
LAN A

CNC2

OKA

- Check network cabling for short circuits with a multimeter (NOT Megger)
- Check baud rate
- Power up other nodes until faulty node is found (OK). Correct fault.

Installation - Configuration (continued)



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Trend Control Systems Ltd reserves the right to revise this publication from time to time and make changes to the content hereof without obligation to notify any person of such revisions or changes.

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